

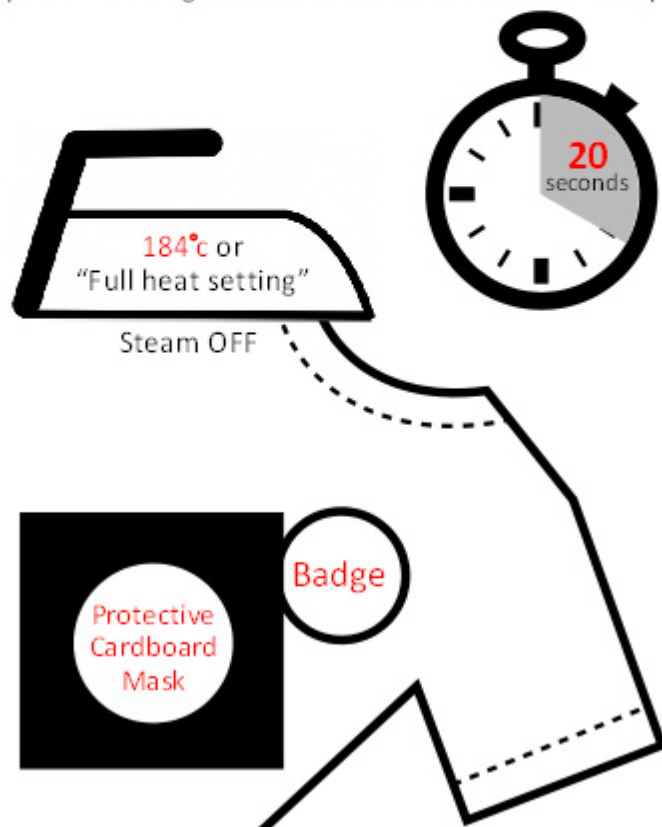
NEW OPAQUE HEAT-ADHESIVE INSTRUCTION August 2011

We recommend bonding our badges to 100% Cotton or Poly/Cotton garments. Polyester, Acrylic, Triacetate and Nylon fabrics can be used but a template must be positioned that we can provide.

Remove protective backing paper from the badge. Place the badge in the Desired position. Cover the visible garment area around the badge with a piece of card having an aperture slightly larger than the badge, or we can provide a template on request. With a press, apply heat for **twenty seconds** at **184 C.**

A press is preferable but an iron can be used at the same temperature or on **"FULL HEAT"** setting, switch **OFF** steam and press hard for **twenty seconds.**

Only 100% Cotton garments can be bonded without a template.



WARNING - Children should not try to iron on badges on their own. Irons are dangerous and should only be used by an adult or under supervision.